

Work Order ID 54282

December 7, 2009 1:26:56 PM

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Item ID: D205-634-041

Accept

Revision ID:

Item Name: Replacement Skidtube

Setup Start

Stop

Start Date: 12/07/09 Start Qty: 1.00

Required Date: 12/07/09 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

Stop

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2580

Rev D

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy D205-634 bluefile & type labels per PPP D205-634-041 CHG002

501/12/07

46 BG 09/12/07

106

0.00



Packaging

Memo

0.00

Packaging

PULL FROM STOCK:
1 X D205-634-011 B
REMOVE K10003 B AND RETURN TO STOCK

53694 CHG 007
97216 CHG 007

109/12/7

107

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

501/12/07

DART				TEL.: 1-613-632-3336	
TRANSPORT CANADA APPROVAL # 09-89				FAX: 1-613-632-4443	
P/N	D205-634-011	CHG	CHG007		
DESC	Skidtube	STC	SH96-88		
LOT	B53694	STC	SR00563NY		
MODEL	Bell 205/210/212/214/412/CH-1H	STC			
US PATENT # 5735484					
CANADA FOREIGN PATENTS PENDING					
MADE IN CANADA					

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Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

220

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPPD205-634-041

Location: ~~_____~~

PPP Rev: ~~_____~~

USING NEW B/N ~~_____~~

R

CHG 002

9/12/07

SP

230

0.00



QC21 - Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

09/12/07
MF
09-12-07

Picklist Print

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Work Order ID: 54282

Parent Item: D205-634-041

Parent Item Name: Replacement Skidtube

Comments:

Start Date: 12/07/09

Required Date: 12/07/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D205-634-011 Skidtube	CHG007	Manufactured	No				Each	15.0000	1.0000	53694		

Warehouse Location	Loc Qty	Loc Code
HONG KONG		
FG	5	
38585	1	
38636	1	
38637	1	
39514	1	
39517	1	
39753	1	
39987	1	
40142	1	
40143	1	
40146	1	
51498	1	
51499	1	
51500	1	
53693	1	
53694	1	

K10003 CHG007
Saddle, D205-634-011

Manufactured No

Each 3.0000 1.0000

97216

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
PK	3	
51657	2	
51658	1	